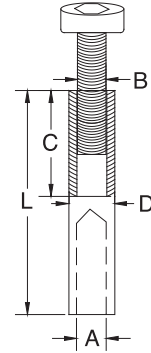


## ADJUSTABLE SWAGE STUD

S.S. T316 MACHINED



ITEM	A	B	L	C	D	AFTER SWAGE
7815S-03	1/8"	1/4"-20	3-1/2"	1-1/2"	5/16"	0.215"
7815S-05	3/16"	1/4"-20	4"	1-3/4"	7/16"	0.310"
*7815S-06	1/4"	5/16"-18	4-5/8"	2"	1/2"	0.43"

\* USE 7/32" DIE TO SWAGE.